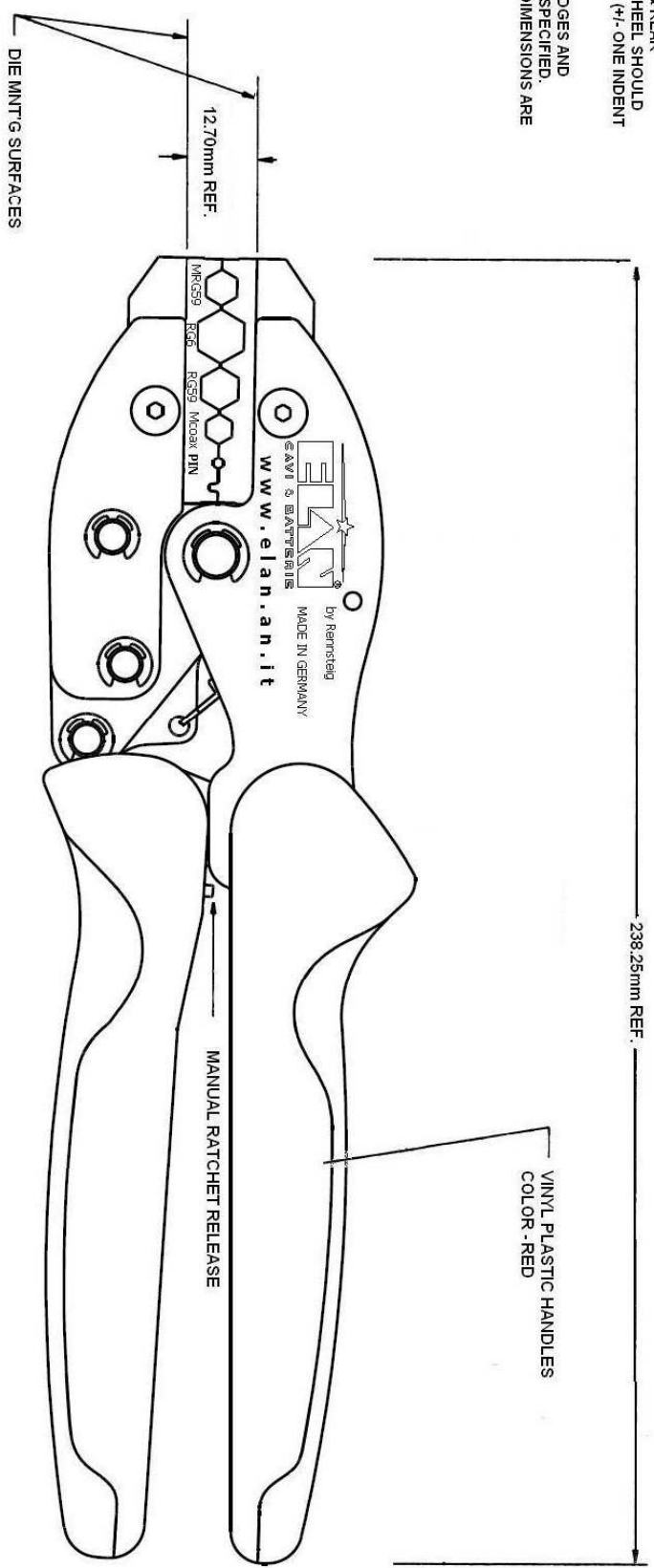


REVISIONS

- NOTES:
1. INITIAL TOOL SETTING REQUIREMENTS WITH DIES FIRMLY AFFIXED IN TOOL ON THE DIE MNT'G SURFACES. CLOSE THE TOOL FULLY (UNTIL THE RATCHET RELEASES) WITH 10-15 KGS HAND FORCE. THE DIES MUST BE "BUTTED" (TOUCHING BOTH FRONT & REAR SURFACES). THE RATCHET ADJUSTER WHEEL SHOULD BE POSITIONED IN THE CENTER INDENT (+/- ONE INDENT POSITION).
 2. DO NOT SCALE THIS DRAWING
 3. REMOVE ALL BURRS, BREAK SHARP EDGES AND CORNERS 0.10mm. UNLESS OTHERWISE SPECIFIED.
 4. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE AFTER PLATING



CAVITY	DIM ACROSS FLATS & CONFIGURATION	CABLES	Suggested cable diameter
1	.068 +/- .003 HEX	PIN	
2	.178 +/- .003 HEX	MCX Ferrule	ab. 2.8 mm
3	.213 +/- .003 HEX	MiniRG59 Ferrule	ab. 4.8 mm
4	.255 +/- .003 HEX	RG59 Ferrule	ab. 6.2 mm
5	.319 +/- .003 HEX	RG6 Ferrule	ab. 6.8 mm

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN MILLIMETERS AND TOLERANCES ARE:
 2 PLACE DECIMALS 3 PLACE DECIMALS ANGLES
 +/- 0.381 MM +/- 0.127 MM +/- 1°

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MATERIAL
 AS PURCHASED
 REFERENCE
 ELAN CR-5

DRAWN
 C. MONTESI
 APPROVED
 A. ANDREONI
 DRAWING NR.
 CRIMP08HEX

DATE
 02/09/2011
 DATE

TITLE
5 CAVITY QUICK CRIMP TOOL
 .068/.178/.213/.255/.319 HEX

SCALE: 75:1 SHEET

CAVI & BATTERIE
 CRIMPING TOOL WITH 5 CAVITIES
 HEX.